Heat Sealing

Heat sealing is the gold standard plate sealing method, minimising sample loss and maximising sample security, for PCR, qPCR, storage and other applications.

The sealing performance of heat seals is superior to cap, mat and adhesive sealing with clear reductions in sample loss and cross contamination. The optimized sealing performance allows use of smaller reaction volumes leading to reagent savings.

Heat sealing is the most cost efficient way to seal plates for a wide range of applications. Per well comparisons show a 3 to 5 five fold reduction in costs for qPCR application (list price comparison of Clear Weld Seal against caps and qPCR seal) and at least a 50% reduction for storage solutions (list price comparison of Peel Seal against caps and PCR seal). Costs can be further reduced by changing to use of the material format, using rolls rather than sheets.

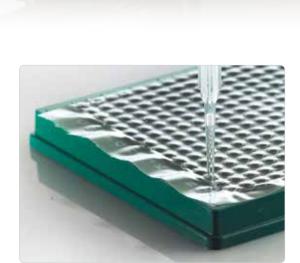
The application of a heat seals is much faster than caps or adhesive seals. Typical sealing times are around 2,5 seconds. Depending on throughput the use of a semi-automatic or fully automatic heat sealer can guarantee a reproducible sealing quality by standardising the sealing parameters, time, temperature and pressure. Sealing performance variability between different users can be eliminated.

4titude® offers a wide choice of heat seals in both roll and sheet format. Different seals can be chosen to optimize the use depending on plate material, desired permeability or resistance, ability to peel or pierce the seal material and visualisation through the material. Please refer to the comparison table on page 73 for an overview of our heat sealing range.

All seals are certified free from nucleases and human genomic DNA contamination.

The best sealing results can be obtained by using flat, rigid plates with a raised rim design like our FrameStar® 2-component plates and reliable, high quality sealing instruments such as the 4s3 semi-automated heat sealer or the 4AS sealer.

For details of the instruments see page 62 and 64. For a demonstration or trial of a heat sealer please contact us at info@4ti.co.uk.





# Clear Seal



Clear seal is an optically clear film which forms an easily peelable yet PCR/qPCR tight seal. Its optical clarity allows use for all optical applications. The clear seal can be used to seal most plate types including polypropylene, polyethylene, polystyrene and COC plates. Available as sheets or on a roll for automated sealers.

Code	Pack Size/Dimensions
4ti-0540	500m x 78mm roll <sup>1</sup> Approx 4200 seals
4ti-0540/REMP	500m x 78mm roll <sup>3</sup> Approx 4200 seals
4ti-0540S	Trial roll <sup>1</sup> 5m x78mm
4ti-0542	350m x 115mm roll <sup>2</sup> Approx 4400 seals
4ti-0542/REMP	500m x 115mm roll <sup>4</sup> Approx 6250 seals
4ti-0542S	Trial roll
4ti-0541	100 sheets (125mm x 78mm) 5m x115mm





\*(110C with pressurised heated lid)

# **Applications**

- qPCR or other optical applications (e.g. fluorescence or colorimetric assays)
- Short term compound storage
- Suitable for most plate materials
- Available in sheet or roll format for automated sealers
- Free from DNase, RNase and human genomic DNA

# Clear Weld Seal Mark II



Clear weld seal is an optically clear polymer film which forms a permanent bond to polypropylene plates that can not be peeled and is difficult to pierce. The seal has a good solvent resistance for safe long term storage.

Sample can be accessed if required using a blade or needle.



Now also available as FrameSeal product see page 75

Code	Pack Size/Dimensions
4ti-0573	610m x 78mm roll¹ Approx 5000 seals
4ti-0573S	Trial roll <sup>1</sup> 5m x 78mm
4ti-0574	500m x 115mm roll <sup>2</sup> Approx 6250 seals
4ti-0574S	Trial roll <sup>2</sup> 5m x 115mm
4ti-0575	100 sheets (125mm x 78mm)
4ti-0575/FS	Sealing Frame: 50 seals/frame per pack



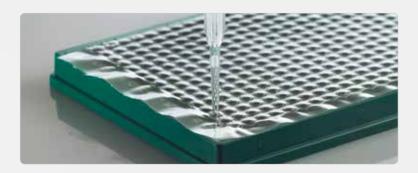


\*Once autoclaved, not recommended for PCR applications

# **Applications**

- PCR
- water bath thermal cyclers
- qPCR and other optical applications (e.g. fluorescence and colorimetric assays)
- Storage and disposal of hazardous materials
- · Recommended for use with DMSO
- Available as sheets or in roll format for automated sealers
- Free from DNase, RNase and human genomic DNA

# Clear Seal 3730



The Clear Seal 3730 is a clear polyester backed film which is particularly thin. It seals to polypropylene, polystyrene, polyethylene and COC microplates. This seal has good optical clarity with moderate solvent resistance. The thin nature of this seal enables it to be easily pierced with an auto-sampler needle, or the probe from the ABi 3730 sequencer.

The seal is only available in roll format, but a roll with perforated sheets can be used for low throughput.

Code	Pack Size/Dimensions
4ti-0580	610m x 78mm roll <sup>1</sup> Approx 5000 seals
4ti-0580S	Trial roll <sup>1</sup> 5m x 78mm
4ti-0582	500m x 115mm roll <sup>2</sup> Approx 6250 seals
4ti-0582S	Trial roll <sup>2</sup> 5m x 115mm
4ti-0581	Roll of 1000 perforated sheets 125mm x 78mm





\*(110C with pressurised heated lid)

### **Applications**

- PCR
- qPCR and other optical applications (e.g. fluorescence and colorimetric assays)
- Piercable by autosamples needles
- · Piercable by the ABI 3730
- Available in roll format for automated sealers
- Free from DNase, RNase and human genomic DNA

# **Peel Seal**



This popular laminate material gives a peelable heat seal to PP and COC plates. It can be peeled directly from the plate following removal from the freezer and is a good barrier to aqueous solutions. The seal shows moderate resistance to solvents at room temperature and forms a weld-seal to polyethylene plates (can not be peeled).

Code	Pack Size/Dimensions
4ti-0520	610m x 78mm roll <sup>1</sup> Approx 5000 seals
4ti-0520S	Trial roll <sup>1</sup> 5m x 78mm
4ti-0522	500m x 115mm roll <sup>2</sup> Approx 6250 seals
4ti-0522S	Trial roll <sup>2</sup> 5m x 115mm
4ti-0521	100 sheets (125mm x 78mm)







\*(110C with pressurised PCR heated lid)

# **Applications**

- Very low temperature compound storage.
- Mid-term (<5 days) room temperature compound storage
- PCR
- Available as sheets or in roll format for automated sealers
- Free from DNase, RNase and human genomic DNA
- <sup>1</sup> Compatible with Thermo Fisher ALPS 300™ / ALPS 3000™ / KBiosystems Wasp™ / KBioscience FlexiSeal and Cube
- <sup>2</sup> Compatible with Agilent (Velocity 11) PlateLoc®
- <sup>3</sup> Compatible with REMP Portrait Heat Sealer (PHS)
- <sup>4</sup> Compatible with REMP Landscape / Stacking Heat Sealers (LHS/SHS)

COC = Cyclic Olefin Copolymer

# **DMSO Resistant Peel Seal**



This laminate material gives a peelable heat seal to polypropylene and COC plates. It can be peeled directly from the plate immediately after removal from the freezer. The DMSO resistant peel seal is an excellent barrier to aqueous solutions and solvents, in particular DMSO, even at room temperature.

It forms a weld-seal to polyethylene plates (can not be peeled), requiring a blade or needle for access.

Code	Pack Size/Dimensions
4ti-0585	500m x 78mm roll <sup>1</sup> Approx 4200 seals
4ti-0585/REMP	500m x 78mm roll <sup>3</sup> Approx 4200 seals
4ti-0585S	Trial roll <sup>1</sup> 5m x 78mm
4ti-0586	500m x 115mm roll <sup>2</sup> Approx 6200 seals
4ti-0586/REMP	500m x 115mm roll <sup>4</sup> Approx 6200 seals
4ti-0586S	Trial roll <sup>2</sup> 5m x 115mm
4ti-0587	100 sheets (125mm x 78mm)

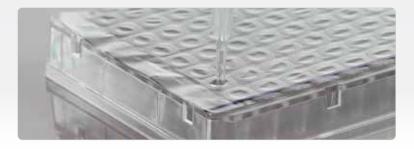




### **Applications**

- Low and room temperature compound storage with DMSO\* and other organic solvents
- 100% DMSO can be stored at room temperature for 12 months with no deterioration of the seal quality
- Available in sheet and roll format for automated sealers
- Free from DNase, RNase and human genomic DNA

# **Pierce Seal**



This foil-based heat seal is suitable for to polypropylene and polystyrene plates and can be easily pierced with a manual or auto pipette tip. It has very good solvent resistance, including to DMSO. Seals can be applied on top of each other allowing multiple access/resealing of samples. A blue colour print identifies the non-sealing surface for ease of application. This seal remains intact to very high temperatures.

Code	Pack Size/Dimensions
4ti-0530	610m x 78mm roll <sup>1</sup> Approx 5000 seals
4ti-0530/REMP	610m x 78mm roll <sup>3</sup> Approx 5000 seals
4ti-0530S	Trial roll <sup>1</sup>
4ti-0532	500m x 115mm roll <sup>2</sup> Approx 6200 seals
4ti-0532/REMP	500m x 115mm roll <sup>4</sup> Approx 6200 seals
4ti-0532S	Trial roll <sup>2</sup>
4ti-0531	100 sheets (137mm x 76mm)



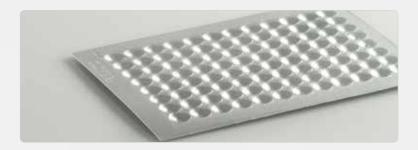




# **Applications**

- PCR
- Low and room temperature compound storage with DMSO and other organic solvents
- Sample shipping
- Available in sheet and roll format for automated sealers
- Free from DNase, RNase and human genomic DNA

# 96 INDI™ Seal



The INDI Seal is a foil-based heat seal that seals to polypropylene and is suitable for low temperature storage. The seal consists of 96 perforated individual sealing caps in a foil frame. The frame is removed after heat sealing leaving each well with an individual air tight seal. The seals have tabs for easy removal by hand or with forceps, without leaving any residue.

Mainly developed for use with tubes in cluster racks some plates can also be sealed.

Re-sealing and piercing are possible.





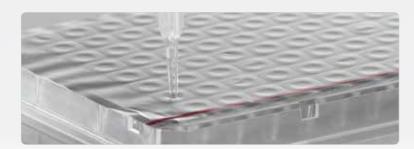




# **Applications**

- Compound storage
- Sample shipping
- Free from DNase, RNase and human genomic DNA

# Foil Seal



An aluminium heat seal that seals to PP and PS plates and can be pierced with a pipette tip or peeled by hand. Good solvent resistance including DMSO. Resealing onto an existing seal is possible. A red colour print identifies the non-sealing surface for ease of application.

Code	Pack Size/Dimensions
4ti-0535	610m x 78mm roll <sup>1</sup> Approx 5000 seals
4ti-0535/REMP	610m x 78mm roll <sup>3</sup> Approx 5000 seals
4ti-0535S	Trial roll <sup>1</sup> 5m x 78mm
4ti-0537	500m x 115mm roll <sup>2</sup> Approx 6200 seals
4ti-0537/REMP	610m x 115mm roll <sup>4</sup> Approx 6200 seals
4ti-0537S	Trial roll <sup>2</sup> 5m x 115mm
4ti-0536	100 sheets (125mm x 78mm)









# **Applications**

- Low temperature compound storage
- Short-term room temperature compound storage
- PCR
- Resealable
- Available in sheet and roll format for automated sealers
- Free from DNase, RNase and human genomic DNA
- <sup>1</sup> Compatible with Thermo Fisher ALPS 300<sup>™</sup> / ALPS 3000<sup>™</sup> / KBiosystems Wasp<sup>™</sup> / KBioscience FlexiSeal and Cube
- <sup>2</sup> Compatible with Agilent (Velocity 11) PlateLoc®
- <sup>3</sup> Compatible with REMP Portrait Heat Sealer (PHS)
- <sup>4</sup> Compatible with REMP Landscape / Stacking Heat Sealers (LHS/SHS)
  COC = Cyclic Olefin Copolymer

coc - cyclic oleilli copolyillei

# Polystyrene Foil Seal



The polystyrene foil seal creates a strong, but peelable seal to polystyrene plates. The seal can also be pierced with a pipette tip and has a good solvent resistance, including to DMSO. Resealing onto an existing seal is possible.

Code	Pack Size/Dimensions
4ti-0547	100 sheets (125mm x 78mm)







# **Applications**

- Low temperature compound storage
- Short-term room temperature compound storage
- · Resealing is possible
- Free from DNase, RNase and human genomic DNA

# Thermal Bond



This is a heavy duty laminate material that seals to polypropylene to give a very strong but peelable seal. This seal affords a high degree of sample protection. Good solvent resistance including DMSO.

Code	Pack Size/Dimensions
4ti-0590	500m x 78mm roll <sup>1</sup> Approx 4200 seals
4ti-0590S	Trial roll¹ 5m x 78mm
4ti-0592	300m x 115mm roll <sup>2</sup> Approx 3700 seals
4ti-0591	100 sheets (125mm x 78mm) 5m x 78mm







# **Applications**

- Long term storage, including storage and transportation at low temperature
- Storage of organic solvents, acids and alkalines including DMSO
- PCR
- Suitable for water bath thermal cyclers
- Available in sheet and roll formats for automated sealers
- Free from DNase, RNase and human genomic DNA

# **Black Seal**



This is a foil-based heat seal which is coated on the sealing surface with a low autofluorescence black pigment for use with light sensitive samples or for fluorescent assays. The Black Seal forms a peelable seal to polystyrene plates.

Code	Pack Size/Dimensions	
4ti-0525	610m x 78mm roll <sup>1</sup> Approx 5000 seals	
4ti-0526	500m x 115mm roll <sup>2</sup> Approx 6200 seals	
4ti-0527	100 sheets (125mm x 78mm	



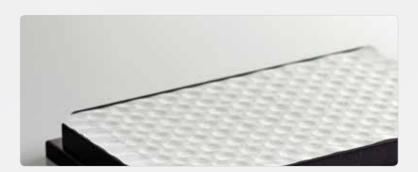




# **Applications**

- Fluorescent and other light sensitive assays.
- Pierces with a force greater than 10N (ASTM D1000)
- Available in sheet and roll formats for automated sealers
- Free from DNase, RNase and human genomic DNA

# Gas Permeable Seal Mk 2



This heat seal has a smaller pore size than the discontiuned Gas Permeable Seal (4ti-0596) which still allows for gaseous exchange, but limits evaporation. Handling in automated sealers is improved. The Gas Permeable Heat Seal Mk2 is suitable for cell culture and is available as sterile product for this application.

Code	Pack Size/Dimensions	
4ti-0598	Gas Permeable Seal Mk 2 roll (610m x 78mm) <sup>1</sup> Approx 5000 seals	1 roll
4ti-0598/ST	Gas Permeable Seal Mk 2 roll, sterile (610m x 78mm) <sup>1</sup>	
	Approx 5000 seals	1 roll
4ti-0599	Gas Permeable Seal Mk 2 roll (500m x 115mm) <sup>2</sup> Approx 6200 seals	1 roll
4ti-0599/ST	Gas Permeable Seal Mk 2 roll, sterile (500m x 115mm) <sup>2</sup>	
	Approx 6200 seals	1 roll
4ti-0597	Gas Permeable Seal Mk 2 sheets (125mm x 78mm) 100 sh	neets
4ti-0597/ST	Gas Permeable Seal Mk 2 sheets, sterile (125mm x 78mm) 100 sh (10 packs x 10 sheets)	neets



# Applications

- · Cell culture
- · Overnight incubation
- · Seed and insect storage
- Permeability rate is > 20g/m2/24h
- Pore size is <20μm</li>
- Available in sheet and roll format for automated heat sealers
- Free from DNase, RNase and human genomic DNA

¹ Compatible with Thermo Fisher ALPS 300™ / ALPS 3000™ / KBiosystems Wasp™ / KBioscience FlexiSeal and Cube
² Compatible with Anilent (Velocity 11) Platel oc®

<sup>&</sup>lt;sup>2</sup> Compatible with Agilent (Velocity 11) PlateLoc® COC = Cyclic Olefin Copolymer

# Gas Permeable Clear Seal



This is a clear polymer film forming a peelable seal to polypropylene, polyethylene, polystyrene and COC plates with good optical clarity and moderate solvent resistance. The film has 3mm slits across the entire width of the roll or sheet, allowing gaseous exchange. Due to its wider temperature tolerance compared to the Gas Permeable Heat Seal it can be used for storage e.g. for seeds or insects.

Code	Pack Size/Dimensions
4ti-0540/SLIT	480m x 78mm roll <sup>1</sup> Approx 4000 seals
4ti-0541/SLIT	100 sheets (125mm x 78mm)





# **Applications**

- Insect studies
- Seed storage
- Available in sheet and roll format for automated sealers
- Free from DNase, RNase and human genomic DNA

<sup>&</sup>lt;sup>1</sup> Compatible with Thermo Fisher ALPS 300<sup>™</sup> / ALPS 3000<sup>™</sup> / KBiosystems Wasp<sup>™</sup> / KBioscience FlexiSeal and Cube <sup>2</sup> Compatible with Agilent (Velocity 11) PlateLoc<sup>®</sup> COC = Cyclic Olefin Copolymer

# Heat Sealing Films & Foils Comparison Table

# Supplied on a po 1 Compatible with 2 Compatible with 4 Compatible with	Pack of 100 sheets (125mm x 78mm)	Roll 115mm4	Roll 115mm2	Roll 78mm3	Roll 78mm1	Product Codes	4s3 sealing time with Vision Plates (°C /secs)^	4s3 sealing time with 384well PP Plates (°C/secs)^	4s3 sealing time with 96well PP Plates (°C/ secs)^	Seals to	Material	RNase / DNase free	Peelable	Piercable	Max Temp	Min Temp	Special Properties	Application		
rrforated roll Thermo Fisher A Agilent (Velocity REMP Landscape	4ti-0541	4ti-0542/ REMP	4ti-0542	4ti-0540/ REMP	4ti-0540		185-200 / 3	165-180 / 3	175-185 / 2-3	PP, PE, PS, COC	Laminate		•		80°C (or 110°C with pressurised PCR heated lid)	-80°C	Good optical clarity. Moderate solvent resistance.	qPCR, short term compound storage.	p66	Clear Seal
Add 1 se LPSs 300™ / ALPS30C 11 )PlateLoc® //Stacking Heat Sealer:	4ti-0545	4ti-0574/REMP	4ti-0574	4ti-0573/REMP	4ti-0573			170-175 / 2-3	175-185 / 2-3	PP	Laminate				110°C	-80°C	Good optical clarity & resistant to DMSO.	PCR (esp. water bath), qPCR. Storage & disposal of hazardous materials.	p66	Clear Weld Seal Mark II
ond to the sealin Kilosystems Compatible v Compatible v (LHS/SHS)	4ti-0581	4ti-0582/ REMP	4ti-0582	4ti-0580/ REMP	4ti-0580		175-185 / 2-3	165-175 / 2	165-175 / 3	PP, PE, PS, COC	Polymer				80°C (or 110°C with pressurised PCR heated lid)	-20°C	Good optical clarity, some solvent resistance.	qPCR and for use with ABi 3730 Sequencer.	p67	Clear Seal 3730
Supplied on a perforated roll Add 1 second to the sealing time when a weighted platen is used (4ti-0602)  Compatible with Thermo Fisher ALPSs 300™ / ALPS3000™ / KBiosystems Chameleon™ / KBioscience FexiSeal & Remp/Tecan Plate Sealer Compatible with Aglient (Velocity II )PlateLoc®  Compatible with REMP Landscape/Stacking Heat Sealers (LHS/SHS)	4ti-0521	4ti-0522/REMP	4ti-0522	4ti-0520/REMP	4ti-0520			170-175 / 2-3	175-185 / 3	PP, COC	Laminate		•		90°C (or 110°C with pressurised PCR heated lid)	-80°C	Can be peeled directly from -80°C freezer. Moderate resistance to solvents at room temperature.	Low temperature, compound storage, short term room temperature compound storage (<5 days), PCR.	p67	Peel Seal
	4ti-0587#	4ti-0586/REMP	4ti-0586	4ti-0585/REMP	4ti-0585			170-175 / 2-3	175-185 / 3	PP, PE	Laminate	•	•		40°C	-80°C	Can be peeled directly from -80°C freezer. High resistance to solvents even at elevated temperatures.	Low temperature / room temperature compound storage with DMSO & other organic solvents.	p68	DMSO Resistant Peel Seal
	4ti-0531	4ti-0532/REMP	4ti-0532	4ti-0530/REMP	4ti-0530		185-200 / 3	160-175 / 2	160-175 / 2	PP, PS	Foil	٠		•	120°C	-20°C	Easily pierceable. Resistant to DMSO. Re-sealable with another Pierce Seal. Colour print identifies non- sealing surface	PCR, compound storage, sample shipping	p68	Pierce Seal
PP Polypropylene PS Polystyrene COC Cyclic Olefin Copolymer PE Polythene	4ti-0536	4ti-0537/REMP	4ti-0537	4ti-0535/REMP	4ti-0535		185-200 / 3	165-175 / 2-3	165-180 / 2	PP, PS	Foil		•	•	110°C	-20°C	Re-sealable with another Foil Seal. Resistant to DMSO. Colour print identifies non-sealing surface. (Foil Seal only)	Low temperature compound storage,short-term room temperature compound storage, PCR.	p69/70	Foil Seal & PS Foil Seal
NB	4ti-0591	4ti-0592/REMP	4ti-0592	4ti-0590/REMP	4ti-0590			160-170 / 2	170-180 / 2-3	PP	Laminate		•		110°C	-200°C	Very strong seal with PP. Resistant to DMSO and other solvents	Low temperature transportation & storage. PCR, esp. water bath cyclers. Storage of organicsolvents, acids & alkalines.	p70	Thermal Bond
Some seals available as Rolls are also available sealers. Please enquire.	4ti-0527	4ti-0526/ REMP	4ti-0526	4ti-0525/REMP	4ti-0525		185-200 / 3			PS	Foil		•		120°C	-80°C	A foil-based heat seal, coated on the sealing surface with a low fluorescence black pigment	Fluorescent & other light sensitive assays	p71	Black Seal
Some seals available as sterile on request Rolls are also available on 150mm core for Remp/Tecan sealers, Please enquire.	4ti-0597	4ti-0599/REMP	4ti-0599	4ti-0598/REMP	4ti-0598		170 / 2	170 / 2	170 / 2	PP, PS, COC	Woven material		•	•	80°C	-20°C	Small pore size that allows gaseous exchange, but limits evaporation. Permeability rate ½0g/sqm/24h 20µm pore size	Cell culture, over night incubation, seed and insect storage	p71	Gas Permeable Seal Mk 2
	4ti-0541/SLIT		4ti-0542/SLIT		4ti-0540/SLIT		185-200 / 3	165-180 / 3	175-185 / 2-3	PP, PE, PS, COC	Laminate		•	•	100°C	-80°C	3mm slits across entire surface of seal makes this permeable to gases	Storage e.g. for seeds or insects	p72	Gas Permeable Clear Seal
	4ti-0543			,					175 / 3	PP	Laminate				120°C	-195°C	96 perforated individual sealing caps in a foil frame. Can be resealed	Compound storae, sample shipping	p69	INDI Seal
+44	(0)13	06 8	84	885														www.4	ti.c	o.uk

# **Heat Seal Selection Table**

This table makes it simpler for you to select the right heat seal for your sealer:

Choose which type of seal you require across the top and follow down to the correct row for your heat sealer, listed on the left. Take a note of the product code.

	Clear Seal	Clear Weld Seal Mark II	Clear Seal 3730	Peel Seal	DMSO Resistant Peel Seal	Pierce Seal	Foil Seal	PS Foil Seal	Thermal	Black	Gas Permeable Seal MK 2	Gas Permeable Clear Seal	INDI Seal
	99d	99d	p67	p67	b68	p68	69d	p70	p70	p71	p71	p72	69d
4titude													
4s3	4ti-0541	4ti-0575	4ti-0581	4ti-0521	4ti-0587	4ti-0531	4ti-0536	4ti-0547	4ti-0591	4ti-0527	4ti-0597	4ti-0541/SLIT	4ti-0543
A4S	4ti-0540	4ti-0573	4ti-0580	4ti-0520	4ti-0585	4ti-0530	4ti-0535	4ti-0545	4ti-0590	4ti-0525	4ti-0598	4ti-0540/SLIT	
Agilent													
PiateLoc	4ti-0542	4ti-0574	4ti-0582	4ti-0522	4ti-0586	4ti-0532	4ti-0537		4ti-0592	4ti-0526	4ti-0599		
KBioscience													
FlexiSeal	4ti-0540	4ti-0573	4ti-0580	4ti-0520	4ti-0585	4ti-0530	4ti-0535		4ti-0590	4ti-0525	4ti-0598	4ti-0540/SLIT	
KBiosystems													
E-Fly 2	4ti-0541	4ti-0575	4ti-0581	4ti-0521	4ti-0587	4ti-0531	4ti-0536	4ti-0547	4ti-0591	4ti-0527	4ti-0597	4ti-0541/SLIT	4ti-0543
Wasp	4ti-0540	4ti-0573	4ti-0580	4ti-0520	4ti-0585	4ti-0530	4ti-0535		4ti-0590	4ti-0525	4ti-0598	4ti-0540/SLIT	
Chameleon™	4ti-0540	4ti-0573	4ti-0580	4ti-0520	4ti-0585	4ti-0530	4ti-0535		4ti-0590	4ti-0525	4ti-0598	4ti-0540/SLIT	
REMP													
EasySealer	4ti-0541	4ti-0575	4ti-0581	4ti-0521	4ti-0587	4ti-0531	4ti-0536	4ti-0547	4ti-0591	4ti-0527	4ti-0597	4ti-0541/SLIT	4ti-0543
Portrait	4ti-0540	4ti-0573	4ti-0580	4ti-0520	4ti-0585	4ti-0530	4ti-0535		4ti-0590	4ti-0525	4ti-0598	4ti-0540/SLIT	
Thermo Fisher													
ALPS 300TM	4ti-0540	4ti-0573	4ti-0580	4ti-0520	4ti-0585	4ti-0530	4ti-0535		4ti-0590	4ti-0525	4ti-0598	4ti-0540/SLIT	
ALPS 3000TM	4ti-0540	4ti-0573	4ti-0580	4ti-0520	4ti-0585	4ti-0530	4ti-0535		4ti-0590	4ti-0525	4ti-0598	4ti-0540/SLIT	
ALPS <sup>TM</sup> 50	4ti-0541	4ti-0575	4ti-0581	4ti-0521	4ti-0587	4ti-0531	4ti-0536	4ti-0547	4ti-0591	4ti-0527	4ti-0597	4ti-0541/SLIT	4ti-0543
ALPS™25	4ti-0541	4ti-0575	4ti-0581	4ti-0521	4ti-0587	4ti-0531	4ti-0536	4ti-0547	4ti-0591	4ti-0527	4ti-0597	4ti-0541/SLIT	4ti-0543

All roll seal formats are available in a trial roll. Add S to the end of the product code to order If you would like assistance in choosing the correct seal for your application and heat sealer, please contact technical support on +44 (0) 1306 884885 or info®4ti.co.uk



Frame Seal™ utilises a sheet of standard 4titude® heat seal material mounted onto a disposable, rigid, plastic frame.

A FrameSeal™ can be placed either manually or with a robotic gripper onto a wide range of skirted and semi-skirted microplates including PCR plates and are compatible with the 4S3 heat sealer. After sealing, there is the option to remove the frame by tearing along pre-cut lines leaving the heat seal in place on the plate surface.

Code	Description	Qty
4ti-0575/FS	Clear Weld Seal Mk II FrameSeal™, stackable heat seal frames	50
4ti-0541/FS	ClearSeal FrameSeal™	50
4ti-0531/FS	Pierce Seal FrameSeal™	50

# Key advantages

- Key advantages compared to sheets of sealing film or roll material, are the ease of handling and the ability to sterilise and improve the quality control of every single seal.
- The FrameSeal™ also enables the use of sheeted sealing material in automation.

# **Application example:**

Our Clear Weld Seal Mk II (4ti-0575) heat sealing film is now available pre-mounted to create a FrameSeal. Together with Fraunhoffer IPA Institute FrameSeal™ has been used in a fully integrated solution for sealing 1536well PCR plates before analysis of RNAi screening with a Roche Lightcycler1536.

Using a robotic arm, a single FrameSeal<sup>TM</sup> is placed onto a 1536well PCR plate. By adjusting the position of the robot gripper, the plate and FrameSeal<sup>TM</sup> combination are then transferred to the draw of a 4S3 Heat Sealer which seals the part via a software command through its RS232 port.

After the sealing process has been carried out, the sealed plate is transferred to the De-Framer, which seperates the frame from the film at each point along the edge of the film. The frame can then be removed leaving the sealed plate to be placed in the cycler.

Together the heat sealer and the FrameSeal  $^{\!\mathsf{TM}}$  presented here are:

- The most cost effective automated heat sealing solution available
- An approach in line with demands of diagnostics for a sterile, single-use consumable
- The most compact instrument for integration



4s3™ shown next to the De-Framer



Automation cell, showing the 4LABTM,  $4s3^{\text{TM}}$  and De-Framer fully integrated